Fx5U PLC Loading Instructions

<u>To update the 5U PLC</u>:

1. On the upper left corner of the PLC is a SDHC card slot.
2. Insert the card marked PLC into the slot. After two seconds, the CARD light will illuminate.
3. Directly below the SDHC card slot, there is a SD Card OFF button, and then a Reset / Stop / Run switch. Pull down on the switch one notch from Run to Stop.
4. Record all settings on the HMI. Taking photos or a quick video is recommended.
5. Cycle power to the PLC.
6. Press the SD Card Off button for two seconds. The CARD light will turn off. It is now safe to remove the SDHC card as described above.
7. Pull the Reset / Stop / Run switch down to the Reset position long enough for the ERR light to quickly flash red.
8. Release the switch and push it up to the RUN position.
9. Check all settings and verify normal operation.