

## HMI PROGRAM UPDATE INSTRUCTIONS

To update the program in the HMI,

- 1) On the back of the HMI, turn the SDHC card switch to the OFF position.
- 2) Remove the SDHC card (if one is present) and replace with an SDHC card that contains the new program (Fig. 1).
- 3) Turn the SDHC card switch ON.
- 4) From the main menu, press SETTINGS (in yellow).
- 5) If not already logged in, press LOG IN and enter 6700.
- 6) A “security level change success.” will appear if entered correctly. Press OK.
- 7) Press the X in the upper right corner.
- 8) Press the FACTORY AUTHORIZED button.
- 9) Press the HMI UTILITY button in the upper right corner of the Factory Authorized screen.
- 10) Press Program/data control (Fig. 2).
- 11) Press Project Information (Fig 3).
- 12) Under Select Drive, press “A: Built-in SDHC Card” (Fig. 4).
- 13) Press where it says “Project 1” in the directory (Fig. 5).
- 14) Press Download and confirm OK.
- 15) A message will likely indicate a project of the same name is already installed. Press OK to continue the download.
- 16) A message will appear that the download is complete and a restart is required. Press OK.
- 17) After the HMI has rebooted, turn the SDHC card switch OFF on the back of the HMI.
- 18) Re-install the original SDHC card.
- 19) Turn the SDHC card switch ON.
- 20) Verify proper operation of the HMI.

Fig. 1



Fig. 2

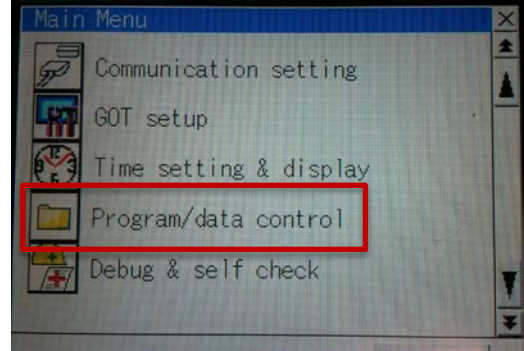


Fig. 3

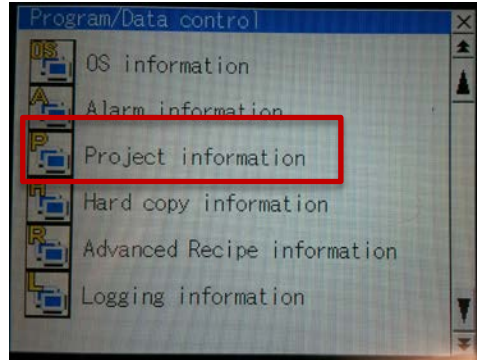


Fig. 4

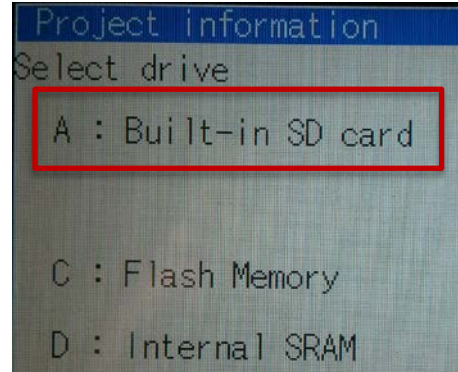


Fig. 5

